

High Efficiency Method of Rolling Fastening  
Threads, by K. P. Stayev et al.

RUSSIAN, no per, Stanki i Instrument, Vol XXVII,  
No 2, 1956, pp 21-22.

Co-Op Trans Sch Tr 328  
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Sci - Engineering  
Apr 57 CIS/dex

47, 210

An Investigation Into the Rigidity of Vertical  
Boring Mills (Determination of a Maxix Balance  
of Elastic Displacements), by V. V. Kaminskaya,  
D. N. Reshetov. UNCL

RUSSIAN, per, Stanki i Instrument, Vol XXVII,  
No 4, 1956, pp 1-5.

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Sci - Engr  
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Sulfidizing (of Steel and Cast Iron) in Fused Salts, by E. M. Morosova, F. R. Florensova

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A Ring Dynamometer of High Sensitivity, by E. A.  
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Semiautomatic Copying Lathe, Model 1722, 3 pp.

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AF 1151984

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<p>Kadanov, L. R. EMPAQUETADURA DE RESINA DE CORCHO (Uplat-nedya iz Prokrovoy Reziny) (Cork Resin Packing). 7p. CID: 62-286. Order from OTS, ETC or CID \$0.80 62-29286 Trans. in Spanish of <u>Spanish Instrument</u> (USSR) 1956 (v. 27) no. 8, p. 40-41.</p> <p>DESCRIPTORS: *Packing materials, Plastics.</p> <p>(Materials, TT, v. 10, no. 7)</p>	<p>62-29286</p> <p>I. Title: Cork I. Kadanov, L. R. II. CID-62-286 III. Centro de Información y Documentación, Madrid (Spain)</p> <p>Office of Technical Services</p>	
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Effect of Cold Working on the Broaching of Heat-  
Resistant Materials, by N. F. Pronkin.

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pp 29-31.

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<p>Sof'in, G. N. REPARACION Y REVISION DEL CILINDRO DE UNA PRENSA HIDRAULICA (Remont Tefillina Gidropressa) (Repair and Inspection of a Hydraulic Press Roll), Sp. CID: 62-238. Order from OTS, ETC or CID \$0.80      62-29238</p> <p>Trans. in <u>Spanish of Stank I Instrument (USSR) 1956,</u> [v. 27] no. 11, p. 32.</p> <p>DESCRIPTORS: *Hydraulic presses, Maintenance.</p> <p>(Machinery, Fabrications and Accessory Equipment, IT, v. 10, no. 8)</p>	<p>62-29238</p> <p>I. Sof'in, G. N. II. CID-62-238 III. Centro de Información y Documentación, Madrid (Spain)</p> <p>Office of Technical Services</p>
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Forming Cutters for Working Turbine Blades of Heat  
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Hard Chromium Plating of Large Extruding Dies at  
Normal Temperature, by M. E. Gol'shtein.

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Classification of wood-Cutting Tools, by A. P.  
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Determination of Cutting Performance of Tungsten Carbide With Cobalt and/or Nickel as Binders, by N. F. Kazakov, M. N. Andryanova.

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Effect of Structure of Titanium-Tungsten Carbide Compositions Upon the Life of Tool Tips, by P. K. Mikailova.

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Rolling Threads With Rolls of Different  
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Calculation and Analysis of the Rigidity of the  
Portal Frame and Cross-Rails of Vertical Drilling  
and Turning Machines, Plane-Milling Machines  
and Planing Machines, by V. V. Kaminskaya,  
D. N. Reshetov, USCL

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E. M. Morozova, et al. Ural

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Improved Locking Devices for Interchangeable  
Bushes for Taps, by M. P. Kozlov. U.S.S.R.

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A New Tool Design and the Self-Curling of  
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Calculation of Strength Characteristics of  
Cutting Edges of Tools, by M. I. Klushin.

UNCL

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Programme Control of Curvilinear Surfaces,  
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Modern Methods of Grinding Rectilinear  
Slideways of Machines, by M. O. Yakobson.  
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Zakharenko, I. P.

INFLUENCE OF THE AMOUNT OF BACK TAPER  
ON TAPS ON THE QUALITY OF THE THREAD  
GITT (Vlyavame Zatylorantya Metchikov po Profilye  
v Konecche Narezaemno) Rez'b'y tr., by V. Losovskii  
[1962] (4). (foreign text included) [SISIG] Trans.  
no. 5740

Order from OLS or S.A. \$1.15 62-32241

Transl. by J. L. Gandy, Jr. (1962) 1, 29  
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Study of the influence of back taper on the quality of the thread  
Narz'yaemnoe zatylorantya metchikov po profilye v konecche  
v al'goticheskikh

Study shows that the normal wear of the carbide  
does not affect the effective diameter of the nut  
(Machinery, Electrification and Accessory Equipment,  
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Office of Technical Services

A Machine for Milling Rubber, by S. P.  
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Machine for Applying Abrasive to Polishing  
Wheels, by A. G. Tolmachev. UNCL

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V. I. Dikushin, V. N. Barkov. USSR

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Vibration Stability of a Flattened (Cantilever)  
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Design, by Yu. T. Kurnetsov, V. K. Kudryashov.

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The Effect of Cooling Media on Tool Life and Surface Finish, by V. M. Zaitsev.

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Machining Tests on Heat-Resisting Steels With High-  
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The Crypt. Washining of Components, by L. T.  
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Grinding Limits of the Teeth of Draw-Type Broaching  
Machines and Calculation of Their Pitch, by  
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Linear or Circular Movement, by G. A. Levit.

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Sci ~ Phys

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An Electromagnetic Method of Testing Hardened Surfaces for Quality, by B. A. Kuznetsov.

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(Machines and Tooling - monthly)  
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PRODUCTION OF ~~XMB~~ AUTOMATIC LINES TO BE SPEEDED  
UP IN EVERY WAY, 9 PP.

RUSSIAN, PER, STANKI I ~~X8~~ INSTRUMENT, NO 3,  
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JPRS 19082

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SCI-MAT & METAL  
MAY 63

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UNIVERSAL MILLING MACHINES, BY M. I. LESNITSKIY,  
4 PP.

RUSSIAN, PER, STANKI I INSTRUMENT, NO 7, JULY 1963,  
PP 42-44.

JPRS 20916

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SEP 63

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Factors Affecting Cutting Temperatures During  
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Tools, by S. I. Zhitnitskii.

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Doc. 84

Progress of Machine Tool Building In the Last Decade, by 5 pp.

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New Electronic Computers for Engineering and  
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FTD-TT-64-631

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Factors Affecting Cutting Temperatures During  
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New Electronic Computers for Engineering and  
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MACHINE-TOOL CONSTRUCTION IN THE U.S.S.R.  
(1959-65) tr. by David Carmel. 1963, 92p.  
PL-480 Comm.  
Order from OTS \$1.00

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Trans. of mono. *Stankostroenie v 1959-65 gg.*,  
Moscow, 1959 [153p.].

DESCRIPTORS: \*Machine tools, Machine tool industry,  
Industrial production, Automation.

The book deals with the present [1959] state of Soviet  
machine-tool construction and the prospects of its de-  
velopment in the seven-year period (1959-1965).  
Particular attention is paid to problems of machine-  
tool automation as well as of automation of complete  
production cycles. It contains tables and figures,  
numerous illustrations of recent types of machine tools  
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FILED 7/1/71 7:21 A.M.

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